

**Product Description**

**CAPILENE® MT 34 EC** is a special polyolefin designed for high-speed extrusion coating and lamination.

- Features:**
- Good adhesion to substrates
  - High temperature resistance
  - Good organoleptic properties
  - Low neck-in
  - Low coating weight
  - Good moisture barrier

- Uses:**
- Coating paper, paperboard, woven or nonwoven fabrics, plastic films

- Processing Methods:**
- Extrusion coating
  - Lamination

Properties		Method	Typical Value*	Unit
<b>Physical</b>				
<b>Melt Flow Rate</b>	(230°C/2.16 kg)	ISO 1133	25	g/10 min
<b>Density</b>		ISO 1183	0.9	g/cm <sup>3</sup>
<b>Mechanical</b>				
<b>Flexural Modulus</b>	(5 mm/min)	ISO 178	1000	MPa
<b>Izod Impact Strength, notched</b>	(+23°C)	ISO 180	3	kJ/m <sup>2</sup>
<b>Thermal</b>				
<b>Vicat Softening Temperature</b>	(10 N)	ISO 306	126	°C
<b>Heat Deflection Temperature</b>	(0.45 MPa)	ISO 75-2	80	°C

\*Typical values; not to be construed as specifications.

**Typical Extrusion Coating Conditions**

**CAPILENE® MT 34 EC** can be processed by commercial extrusion coating equipment within melt temperature range of 280-330°C.

A standard temperature setting profile for an extrusion coating line with 90 mm extruder screw diameter and 32D screw length would be:

Extruder: 230 – 260 – 280 – 300 – 320°C

Adapter and screen changer: 310°C

Feed block: 310°C

Die-head: 310°C

A nip distance from die to chill-roll of 150 to 220 mm is recommended.

**Health, Quality, Regulations and Safety**

This product is not classified as dangerous substance and intended for industrial use, to produce plastic articles. Material safety data sheets, international standards certificates and other regulatory documents are available on our website. Carmel Olefins products have not been tested and therefore not validated for use in pharmaceutical/medical applications, and their suitability for these uses cannot be guaranteed. It is the customer's responsibility to test and approve their technical and regulatory suitability in order to satisfy themselves as to the particular purpose and application(s).

Carmel Olefins Ltd. POB 1468 Haifa 31014 Israel

Website: <http://www.Carmel-Olefins.co.il>

Email: [techserv@caol.co.il](mailto:techserv@caol.co.il)

**Date: January 2024**

The information contained herein is to our knowledge accurate and reliable as of the date of publication. Carmel Olefins recommends its customers to review both the manufacturing processes and applications of Carmel Olefins products to ensure, that the products are not used for purposes they are not intended or tested for. Carmel Olefins extends no warranties and makes no representations as to the accuracy or completeness of the information contained herein and assumes no responsibility regarding the consequences of its use or for any printing errors. Our products are intended for sale to industrial and commercial customers. Data in this document relates only to the specific product and may not be valid for any combination of this product with other materials. It is the customer's responsibility to inspect and test our products in order to satisfy himself as to the suitability of the products for the customer's particular purpose. The customer is responsible for its employees' safety and the appropriate, safe and legal use, processing, handling and disposing of our products and packaging. Carmel Olefins shall not be liable for any consequential, incidental or indirect damages resulting from this statement or its use.